

# **FEP Resin for General Purpose**

# Description

Perfluorinated ethylene-propylene (FEP) is a copolymer of tetrafluoroethylene (TFE) and hexafluoropropylene (HFP) with excellent thermo-stability, outstanding chemical inertness, low friction coefficient, distinctive air aging resistance, vapor penetrating resistance, non-inflammability and superior electrical insulation. It is nearly stabilized in rather wide ranges of temperature and frequency. The thermoplastic process techniques can be used to fabricate useful products from FEP.

## Specification

Consider	F7 1	E7 0	E7 9	F7 4
Grade	FZ-1	FZ-2	FZ-3	FZ-4
Appearance	Clean semitransparent granules			
Melt Flow Rate, g/10min	0.8-2.0	2. 1-4. 0	4. 1-8. 0	8. 1-12. 0
Tensile Strength, MPa ≥	27	25	21	21
Elongation, %	320	300	300	280
Melting Point, ℃	$265 \pm 10$			
S. S. G	2. 12–2. 17			
Volatile, % ≤	0.10			
Processing	Extrusion,	Extrusion	Extrusion,	Extrusion,
	Compression,		Injection	Injection
	Transfer Molding			
Characteristics	Excellent stress	Good stress	Films and tubes	Films, small
&	cracking	cracking		tubes and
Applications	resistance, for	resistance, for		products.
	anti-corrosion	thick-wall pipes		
	liners and	and jackets.		
	products			

#### Package

Packed in a double layer PE bag, and then packed in a cardboard drum. N.W. 20kgs each drum.

## Transportation & Storage

It should be stored in a clean, cool and dry warehouse. Avoid contamination by dust and moisture. It's transported as non-hazardous goods.

## Precaution

The processing temperature mustn't be over  $400^{\circ}\text{C}$  to avoid toxic analyzed gases that may produce.